

IF THE PLC DATA HIGHWAY NODE NUMBER (as determined by the switch settings) DOES NOT MATCH THE EXPECTED VALUE, THEN THIS PROGRAM WAS DOWNLOADED TO THE WRONG PLC.

ALL OUTPUT ARE CLEARED, AND THE PROGRAM ENDS HERE..
(OUTPUT DATA FILE SIZE MUST BE SIZED FOR PROPER PLC)

PLC
DH+ Address
(Octal)
Must Match
Switches

PLC_DH_NO

PROGRAM
RESIDES
IN THE
CORRECT
PLC

PLC_ID_OK

MEQ
Masked Equal
Source S:2
-13808<
Mask 01FH
31<
Compare N12:0
8<

B3:0
2

PROGRAM
RESIDES
IN THE
CORRECT
PLC

PLC_ID_OK

FIRST
WORD
OF
OUTPUT
DATA TABLE

B3:0
2

FLL
Fill File
Source 0
Dest #O:000
Length 37

TND

0002